

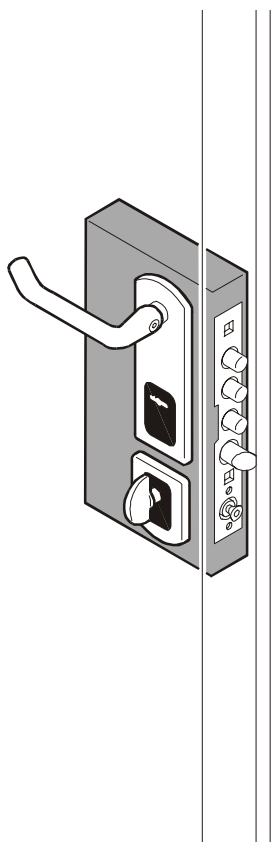
**KIT  
MANIGLIERIA**

**SERRATURA  
DOPPIA MAPPA  
CON  
LIMITATORE  
DI APERTURA**

**SERIE 4**

**HANDLE  
ACCESSORIES  
KIT**

**DOUBLE SLOT  
LOCK  
WITH OPENING  
LIMIT**



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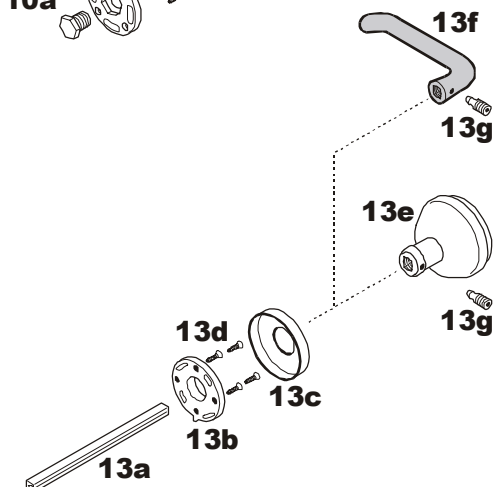
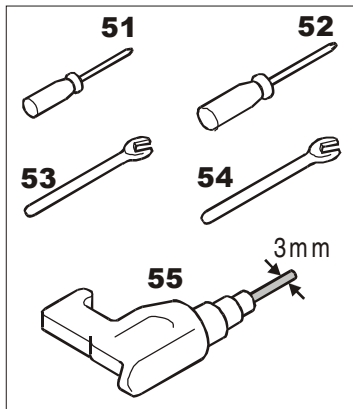
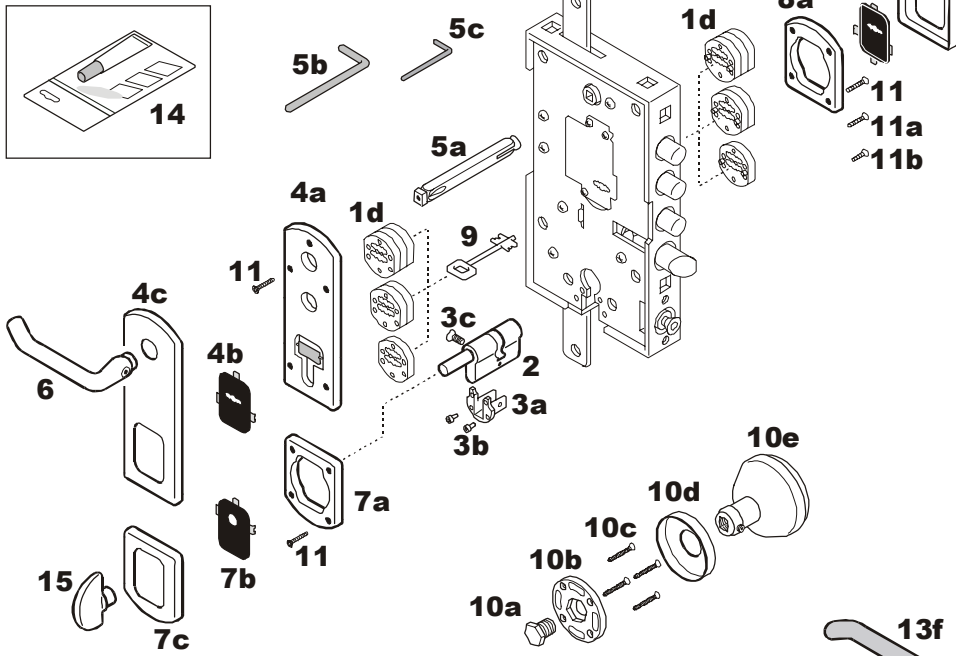
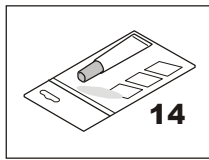
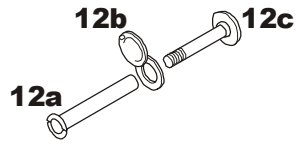
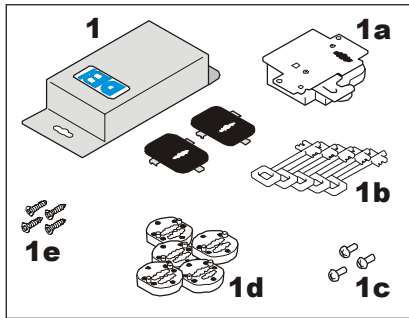
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<b>ACCESSORI E ATTREZZI</b>	<b>POSIZIONE POSITION</b>	<b>QUANTITA' QUANTITY</b>	<b>ACCESSORIES AND TOOLS</b>
<b>SCATOLA NUCLEO (BLU)</b> NUCLEO CHIAVI VITI GUIDACHIAVI VITI TSC M3x10	<b>1</b> <b>1 a</b> <b>1 b</b> <b>1 c</b> <b>1 d</b> <b>1 e</b>	<b>1</b> <b>1</b> <b>5</b> <b>3</b> <b>5</b> <b>2+2</b>	<b>CORE SET BOX (BLUE)</b> CORE SET KEYS SCREWS SLOT LOCKS TSC M3x10 SCREWS
<b>CILINDRO PER LIMITATORE</b>	<b>2</b>	<b>1</b>	CYLINDER FOR LIMIT
<b>AGGANCIO</b> VITI TCEI M4x12 VITI TSEI M5x14	<b>3 a</b> <b>3 b</b> <b>3 c</b>	<b>1</b> <b>2</b> <b>1</b>	HOOK TCEI M4x12 SCREWS TSEI M5x14 SCREWS
<b>SUPPORTO PLACCA + SERRANDINA</b> INSERTO PER CHIAVE PLACCA	<b>4 a</b> <b>4 b</b> <b>4 c</b>	<b>1</b> <b>1</b> <b>1</b>	SUPPORT FOR COVER AND BLINDS KEY INSERT COVER
<b>QUADRO AD ESPANSIONE</b> CHIAVE BRUGOLA 3 mm. CHIAVE BRUGOLA 2,5 mm.	<b>5 a</b> <b>5 b</b> <b>5 c</b>	<b>1</b> <b>1</b> <b>1</b>	EXPANDING MECHANISM 3mm ALLEN WRENCH 2.5mm ALLEN WRENCH
<b>MANIGLIA CON GRANO</b>	<b>6</b>	<b>1</b>	HANDLE WITH GRUB SCREW
<b>SUPPORTO PLACCA</b> INSERTO PER CILINDRO PLACCA	<b>7 a</b> <b>7 b</b> <b>7 c</b>	<b>1</b> <b>1</b> <b>1</b>	COVER SUPPORT CYLINDER INSERT COVER
<b>SUPPORTO PLACCA</b> INSERTO PER CHIAVE PLACCA	<b>8 a</b> <b>8 b</b> <b>8 c</b>	<b>1</b> <b>1</b> <b>1</b>	COVER SUPPORT KEY INSERT COVER
<b>CHIAVE CANTIERE</b>	<b>9</b>	<b>1</b>	BUILDER'S KEY
<b>POMOLO FISSO</b> BOCCOLA FILETTATA SUPPORTO VITI AUTOFILETTANTI 4x25 PLACCA POMOLO CON GRANO	<b>10 a</b> <b>10 b</b> <b>10 c</b> <b>10 d</b> <b>10 e</b>	<b>1</b> <b>1</b> <b>4</b> <b>1</b> <b>1</b>	<b>FIXED KNOB</b> THREADED BUSH SUPPORT 4x25 SELF-TAPPING SCREWS COVER KNOB WITH GRUB SCREW
<b>VITI TPS M4x30</b> <b>VITI TPS M4x27</b> <b>VITI TPS M4x14</b>	<b>11</b> <b>11 a</b> <b>11 b</b>	<b>9+4</b> <b>4</b> <b>4</b>	TPS M4x30 SCREWS TPS M4x27 SCREWS TPS M4x14 SCREWS
<b>OCCHIO MAGICO</b> PROLUNGA OSCURANTE PORTALENTE	<b>12 a</b> <b>12 b</b> <b>12 c</b>	<b>1</b> <b>1</b> <b>1</b>	<b>PEEPHOLE</b> EXTENSION BAR LIGHT BLOCKER LENS CASING
<b>POMOLO PASSANTE O MANIGLIA</b> QUADRO SUPPORTO PLACCA PLACCA VITI AUTOFILETTANTI TPS 3,2x15 POMOLO GRANO MANIGLIA PASSANTE GIREVOLE	<b>13 a</b> <b>13 b</b> <b>13 c</b> <b>13 d</b> <b>13 e</b> <b>13 f</b> <b>13 g</b>	<b>1</b> <b>1</b> <b>1</b> <b>4</b> <b>1</b> <b>1</b> <b>1</b>	<b>PASS THROUGH KNOB OR HANDLE</b> SQUARE ROD COVER SUPPORT COVER TPS 3.2x15 SELF-TAPPING SCREWS KNOB GRUB SCREW PASS THROUGH TURNING HANDLE
<b>COLLA</b>	<b>14</b>	<b>1</b>	GLUE
<b>POMOLO PER LIMITATORE + GRANO</b>	<b>15</b>	<b>1</b>	KNOB FOR LIMIT + GRUB SCREW
<b>MATERIALI DA PROCURARSI</b> CACCIAVITE CALAMITATO Ø 4 CACCIAVITE CALAMITATO Ø 6 CHIAVE FISSA 7 CHIAVE FISSA 8 TRAPANO + PUNTA DA FERRO Ø 3	<b>51</b> <b>52</b> <b>53</b> <b>54</b> <b>55</b>		<b>MATERIALS TO BE PROCURED</b> MAGNETIZED SCREWDRIVER Ø 4 MAGNETIZED SCREWDRIVER Ø 6 7" WRENCH 8" WRENCH DRILL + IRON DRILL BIT Ø 3





### **CAPITOLO 1 OPERAZIONI PRELIMINARI**

Al ricevimento della Scatola Accessori comportarsi come descritto sulla **GUIDA AL MONTAGGIO PORTA**, Capitolo 1 "PREMESSA", sottocapitolo 1.3.

### **CAPITOLO 2 CONTROLLI**

Controllare che il **CODICE ACCESSORI**, corrisponda all'ordine.

### **CAPITOLO 3 CONTENUTO SCATOLA ACCESSORI**

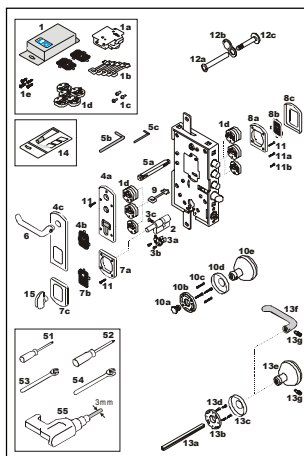
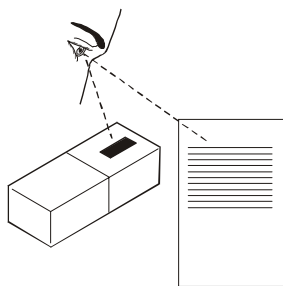
Aprire la Scatola Accessori e controllare che il contenuto corrisponda alla Distinta o al foglio all'interno della scatola.

Se corrisponde procedere al montaggio come descritto dal **CAPITOLO 4** in poi.

Se non corrisponde, informare il Costruttore come descritto sulla **GUIDA AL MONTAGGIO PORTA**, **CAPITOLO 1**, sottocapitolo 1.3.

### **CAPITOLO 4 ATTREZZI**

Oltre agli attrezzi in dotazione, munirsi anche degli attrezzi citati nella pagina precedente.



### **CHAPTER 1 PRELIMINARY OPERATIONS**

When you receive the Accessories box, follow the instructions in the **INSTALLATION INSTRUCTIONS FOR THE DOOR**, Chapter 1 "INTRODUCTION", item 1.3.

### **CHAPTER 2 CHECK LIST**

Check that the **ACCESSORIES CODE** matches the order.

### **CHAPTER 3 ACCESSORIES BOX CONTENT**

Open the Accessories box and check that the content matches the Itemized packing list.

If it does match, proceed with the installation as instructed in from **CHAPTER 4** on.

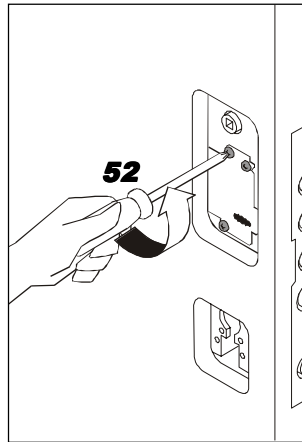
If it does not match, contact the Manufacturer as instructed in the **INSTALLATION INSTRUCTIONS FOR THE DOOR**, Chapter 1, item 1.3.

### **CHAPTER 4 TOOLS**

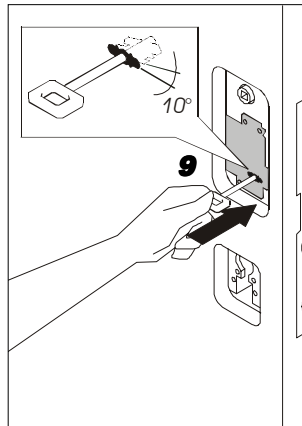
Along with the tools that are packaged with this kit be sure to procure those separately cited in the preceding page.

**CAPITOLO 5  
SMONTAGGIO  
NUCLEO DI SERVIZIO**

**5.1**  
*Con il Cacciavite a Stella (52) svitare le tre viti che fissano il nucleo da cantiere.*  
**NON BUTTARE LE VITI.**



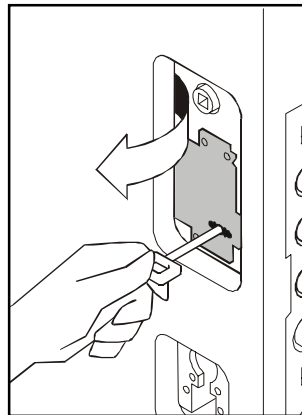
**5.2**  
*Inserire la Chiave da Cantiere (9) e ruotarla di dieci gradi (10°).*



**5.3**  
*Estrarre il nucleo da cantiere.*

**5.4**  
*Buttare il nucleo da cantiere nei materiali ferrosi (rifiuti).*

**5.5**  
*Lo SMONTAGGIO DEL NUCLEO DI SERVIZIO, è finito.*



**CHAPTER 5  
DISASSEMBLING THE  
SERVICE CORE SET**

**5.1**  
With a Phillips Head screwdriver (52) unscrew the three screws that secure the builder's core set.  
**DO NOT THROW AWAY THE SCREWS.**

**5.2**  
Insert the Builder's key (9) and turn it by ten degrees (10°).

**5.3**  
Extract the builder's core set.

**5.4**  
Throw out the builder's core set into the designated metal materials waste bins.

**5.5**  
DISASSEMBLING THE SERVICE CORE SET is now complete.



**CAPITOLO 6  
MONTAGGIO  
NUCLEO DEFINITIVO**

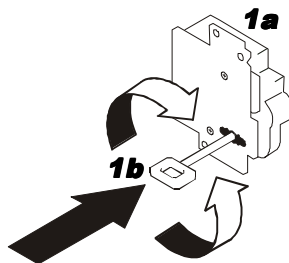
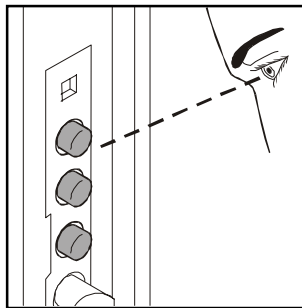
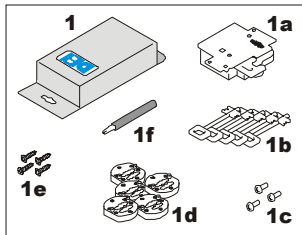


**ATTENZIONE SICUREZZA!**  
La scatola del Nucleo Definitivo (1), va aperta in presenza del Cliente.

**6.1**  
Assicurarsi che tutti i perni della serratura siano rimasti tutti retratti.

**6.2**  
Per il collaudo del Nucleo definitivo (1a), inserire una delle cinque Chiavi (1b) nel foro del Nucleo e dare **quattro** mandate in avanti e **quattro** mandate indietro.

**6.3**  
Infilare il Nucleo (1a) definitivo nella sua sede.



**CHAPTER 6  
ASSEMBLING THE  
DEFINITIVE CORE SET**

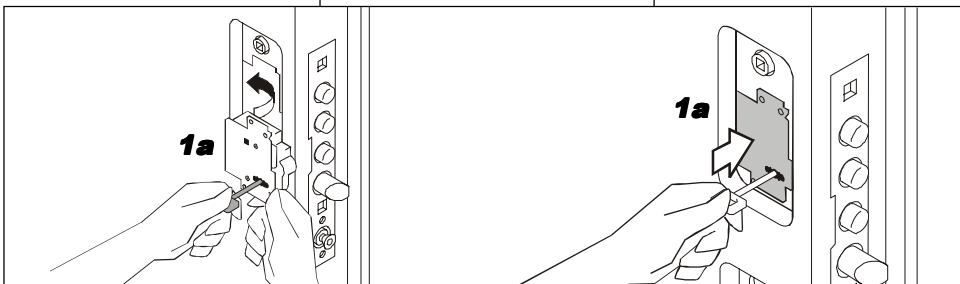


**SAFETY WARNING!**  
The box of the Definitive Core Set (1) should be opened in the presence of the Client.

**6.1**  
Be sure that all the lock's pins are retracted.

**6.2**  
To check the definitive Core Set (1a), insert one of the five Keys (1b) into the hole of the Core Set and turn the keys **four** times forward and **four** times backwards.

**6.3**  
Insert the Definitive Core Set (1a) securely into its place.







**6.4**  
Avvitare,  
**MA NON SERRARE,**  
il Nucleo (1a) con le Viti  
(1c).

**NOTA!**  
Qualora qualche vite  
cada all'interno della  
porta, recuperare una  
delle 3 viti tolte in  
precedenza (azione 5.1).

**6.5**  
Con la Chiave (1b) inserita,  
provare tutte e quattro  
le mandate.

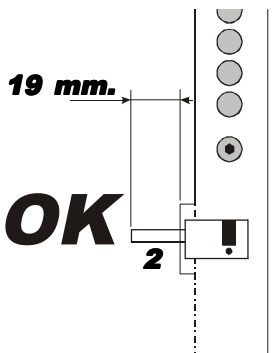
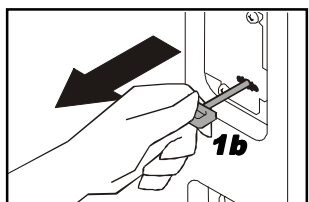
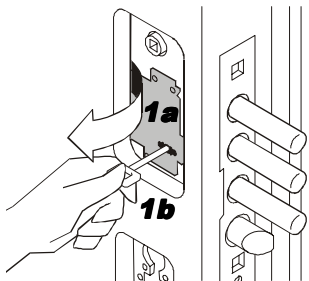
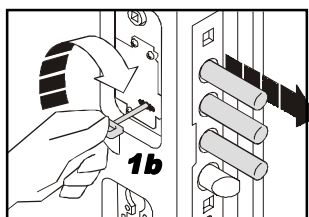
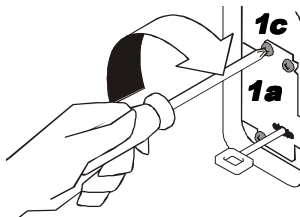
**6.6**  
Se la Chiave (1b) non gira  
liberamente, smontare  
il Nucleo (1a) e ripetere le  
operazioni dall'inserimento.  
Solo quando la Chiave  
gira liberamente, serrare  
a fondo le viti.

**6.7**  
Togliere la Chiave (1b).

**6.8**  
Il MONTAGGIO DEL  
NUCLEO DEFINITIVO  
è finito.

## CAPITOLO 7 MONTAGGIO ACCESSORI LATO INTERNO

**7.1**  
**NOTA!**  
Ricordare che il gambo  
del Cilindro (2) deve  
sporgere dal rivestimento  
di **19 millimetri**.  
Tagliare l'eccedenza.



**6.4**  
Screw in,  
**BUT DO NOT TIGHTEN,**  
the Core Set (1a) with the  
screws (1c).

**ATTENTION!**  
If a screw falls out on the  
inside of the door, select  
one of the 3 screws  
removed previously  
(step 5.1).

**6.5**  
With the Key (1b) inserted,  
try to turn it all four times.

**6.6**  
If the Key (1b) does not  
turn freely, disassemble the  
Core Set (1a) and repeat the  
operations from insertion  
onward. When the key turns  
freely, tighten the screws  
securely.

**6.7**  
Remove the Key (1b).

**6.8**  
ASSEMBLING THE  
DEFINITIVE CORE SET  
is complete.

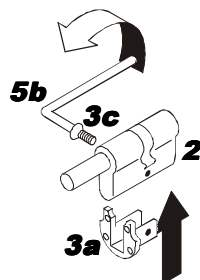
## CHAPTER 7 ASSEMBLING THE INTERNAL SIDE ACCESSORIES

**7.1**  
**ATTENTION!**  
Remember that the leg of the  
Cylinder (2) has to expose  
itself from the casing by **19**  
**millimeters**.  
Cut off all excess.



### 7.2

Inserire il Cilindro (2) sull'Aggancio (3a) e utilizzando la Chiave Brugola (5b), fissarlo con la Vite (3c).

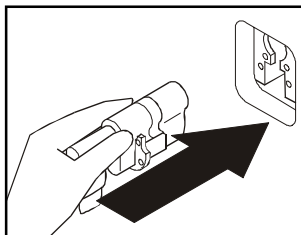


### 7.2

Insert the Cylinder (2) onto the Hook (3a) and secure with the Screw (3c) by using the Allen Wrench (5b).

### 7.3

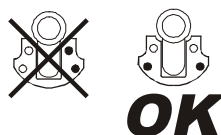
Inserire il gruppo così formato nel corpo serratura dal lato interno della porta e



### 7.3

Insert the group thus composed into the body of the lock from the inside of the door

con la Chiave brugola da 3 (5b), fissarlo (su due fori a scelta ma sui lati opposti) in modo definitivo con le due Viti (3b).



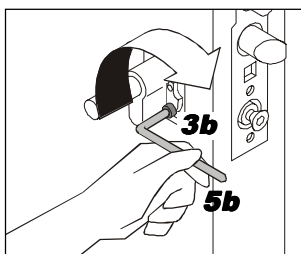
and

with the 3mm Allen Wrench (5b), securely tighten with the two Screws (3b) (choosing any two holes as long as they're on opposite sides).

### 7.4

#### NOTA!

Se si deve montare il Pomolo Passante (13h) o la Maniglia Passante (13l), non eseguire le operazioni 7.5 - 7.6 - 7.11 e il capitolo 9.



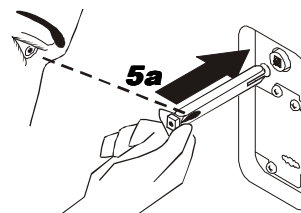
### 7.4

#### ATTENTION!

If you have to assemble the Pass Through Knob (13h) or the Pass Through Handle (13l), do not perform operations 7.5 - 7.6 - 7.11 and chapter 9.

### 7.5

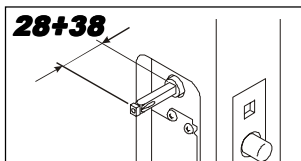
Facendo attenzione che l'incavo per il bloccaggio della maniglia sia orientato verso il lato chiusura porta, infilare delicatamente a battuta, il Quadro ad espansione (5a) e farlo sporgere:



### 7.5

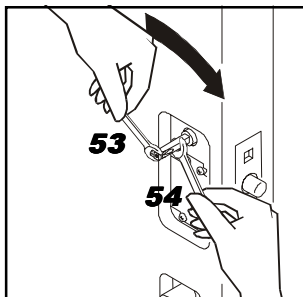
Make sure that the slit that blocks the handle is oriented toward the side the door closes and then delicately insert the Expanding Mechanism (5a) until it is blocked. It should be this far outside the casing:

rivestimento 4 mm = 38  
rivestimento 16 mm = 32  
rivestimento 20 mm = 28



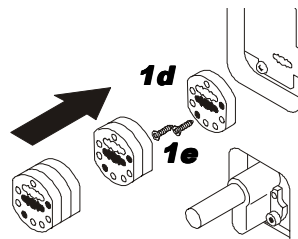
casing 4 mm = 38  
casing 16 mm = 32  
casing 20 mm = 28

**7.6**  
 Con le Chiavi fisse da 7 e 8  
 (53 e 54) serrare il dado.



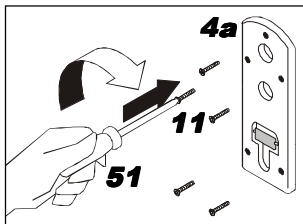
**7.6**  
 With the 7" and 8" Wrenches  
 (53 and 54) tighten the wheel  
 nut.

**7.7**  
 Fissare il primo Distanziale  
 (1d) con due viti (1e),  
 ed in base a quanti ne  
 servono inserirne un altro  
 o altri a pressione **sul**  
**primo**, aggiungendo  
 alcune gocce di adesivo in  
 dotazione tra il primo  
 distanziale ed i successivi,  
 ma senza interferire sulla  
 rotazione della Serrandina  
 copriforo (4d).



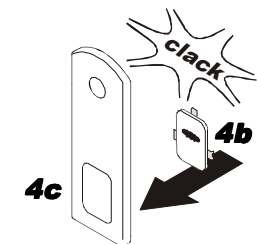
**7.7**  
 Secure the first Spacer (1d)  
 with two screws (1e), and  
 depending upon how many  
 are needed, insert another or  
 others by pressing on **the**  
**first**, add some drops of  
 glue between the first  
 spacer and the others, but  
 without interfering with the  
 rotation of the Blinds that  
 cover the hole (4d).

**7.8**  
 Con il Cacciavite (51)  
 fissare alla porta il Supporto  
 placca (4a) con **cinque** Viti  
 TPS M4x30 (11).



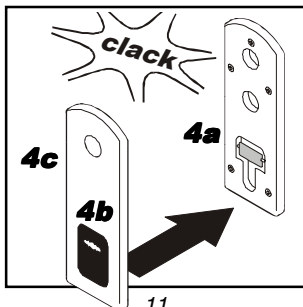
**7.8**  
 With the Screwdriver (51)  
 secure the Cover Support  
 (4a) to the door with **five**  
 TPS M4x30 screws (11).

**7.9**  
 Inserire l'Inserto per chiave  
 (4b) nella Placca (4c).



**7.9**  
 Insert the key insert (4b) into  
 the Cover (4c).

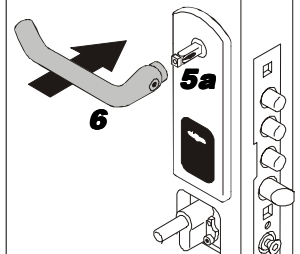
**7.10**  
 Inserire a pressione, la  
 Placca (4c) con l'Inserto  
 (4b) nel Supporto placca  
 (4a).



**7.10**  
 Insert the Cover (4c) with  
 the insert (4b) into the  
 Cover Support (4a) using  
 pressure.

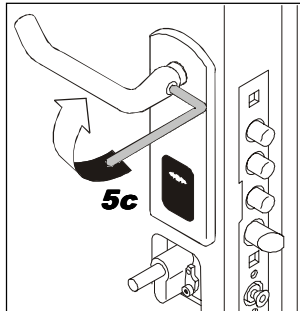


**7.11**  
*Infilare la Maniglia (6) sul Quadro ad espansione (5a)*



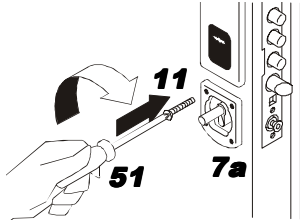
**7.11**  
Place the Handle (6) onto the Expanding Mechanism (5a)

*e con la Chiave brugola (5c) serrarla in modo definitivo.*



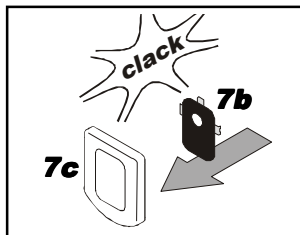
and finally secure it using the Allen Wrench (5c).

**7.12**  
*Facendo attenzione che la parte rotonda sia rivolta verso il basso, con il Cacciavite da 4 (51), fissare alla porta - con quattro Viti TPS M4x30 (11) - il Supporto placca (7a).*



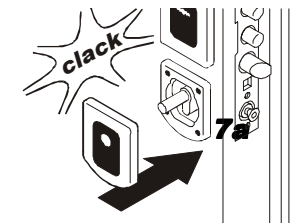
**7.12**  
Making sure that the round part is facing down, secure the Cover Support (7a) to the door by using the 4" Screwdriver (51), with four TPS M4x30 screws (11).

**7.13**  
*Inserire a pressione l'Insero per cilindro (7b) nella Placca (7c).*



**7.13**  
Insert the cylinder insert (7b) into the Cover (7c) using pressure.

**7.14**  
*Inserire a pressione la Placca così composta nel Supporto placca (7a).*



**7.14**  
Insert the Cover thus composed into the Cover Support (7a) using



**7.15**  
Infilare il Pomolo (15)  
sul perno del Cilindro (2)  
e fissarlo con il grano.

**7.16**  
Il MONTAGGIO  
ACCESSORI LATO  
INTERNO E' FINITO.

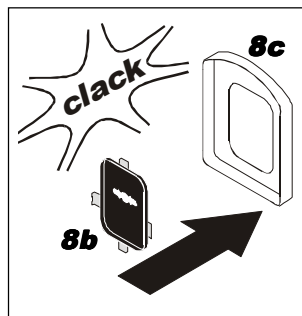
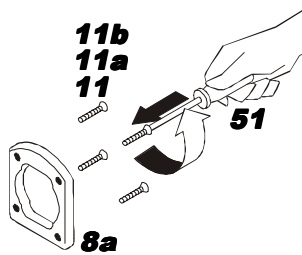
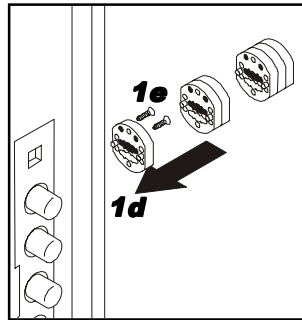
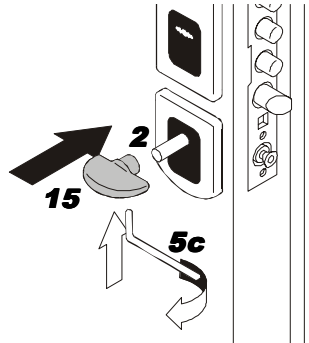
### CAPITOLO 8 MONTAGGIO ACCESSORI LATO ESTERNO

**8.1**  
Fissare il primo Distanziale  
(1d) con due viti (1e),  
ed in base a quanti ne  
servono, inserirne un altro  
o altri a pressione **sul**  
**primo** aggiungendo alcune  
gocce di adesivo in dota-  
zione tra il primo distanzia-  
le ed i successivi.

**8.2**  
Con il Cacciavite (51)  
fissare il Supporto placca  
(8a) alla porta con:

- per rivestimento  
**da 20 millimetri**  
con Viti TPS M4X30 (11)
- per rivestimento  
**da 16 millimetri**  
con Viti TPS M4x27 (11a)
- per rivestimento  
**da 4 millimetri**  
con Viti TPS M4x14 (11b)

**8.3**  
Inserire a pressione  
l'Insero per chiave (8b)  
nella Placca (8c).



**7.15**  
Place the knob (15) on the  
Cylinder pin (2) and secure  
it with the grub screw.

**7.16**  
ASSEMBLING THE  
INTERNAL SIDE  
ACCESSORIES IS NOW  
COMPLETE.

### CHAPTER 8 ASSEMBLING THE EXTERNAL SIDE ACCESSORIES

**8.1**  
Secure the first Spacer (1d)  
with two screws (1e),  
and depending on how many  
are needed, insert another  
or others onto **the first**  
using pressure adding  
some drops of glue  
between the first spacer  
and the others.

**8.2**  
With the screwdriver (51)  
secure the Cover Support  
(8a) to the door with:

- for **20 millimeter casing**  
with TPS M4X30 (11)  
Screws
- for **16 millimeter casing**  
with TPS M4x27 (11a)  
Screws
- for **4 millimeter casing**  
with TPS M4x14 (11b)  
Screws

**8.3**  
Insert the key insert (8b)  
into the Cover (8c) using  
pressure.



**8.4**  
*Inserire a pressione  
la Placca (8b) + (8c)  
nel Supporto placca.*

**8.5**  
*Il MONTAGGIO  
DEGLI ACCESSORI  
LATO ESTERNO, è finito.*

## **CAPITOLO 9 MONTAGGIO POMOLO FISSO**

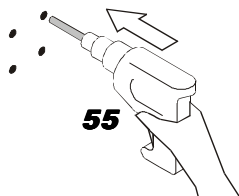
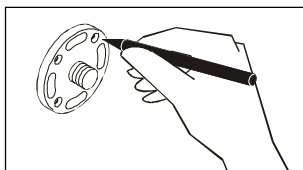
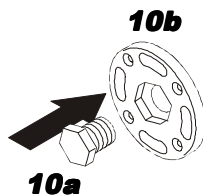
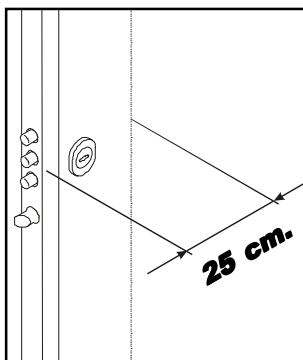
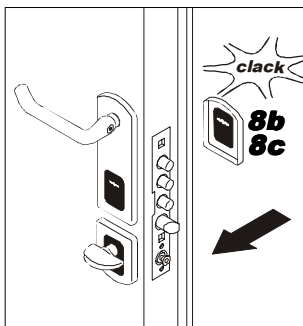
**9.1**  
**NOTA!**  
*Il Pomolo fisso va fissato  
MINIMO 25 centimetri  
dal bordo della porta.*

**9.2**  
*Decidere la posizione  
del Pomolo.*

**9.3**  
*Infilare la Boccola filettata  
(10a) nella sua sede  
nel Supporto (10b).*

**9.4**  
*Posizionare il Supporto  
così composto, nella  
posizione scelta  
e segnare i fori da fare.*

**9.5**  
*Forare con  
la Punta Ø 3 (55).*



**8.4**  
Insert the Cover (8b) + (8c)  
into the Cover Support using  
pressure.

**8.5**  
ASSEMBLING THE  
EXTERNAL SIDE  
ACCESSORIES is now  
complete.

## **CHAPTER 9 ASSEMBLING THE FIXED KNOB**

**9.1**  
**ATTENTION!**  
The Fixed Knob should be  
mounted AT LEAST 25  
centimeters from the edge  
of the door.

**9.2**  
Decide on the position of  
the Knob.

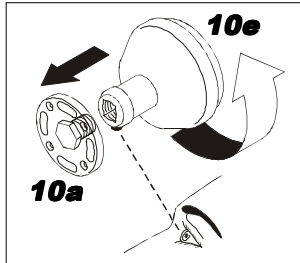
**9.3**  
Insert the Threaded bush  
(10a) into its place in the  
Support (10b).

**9.4**  
Position the Support thus  
composed into the chosen  
position and make marks for  
holes to be drilled.

**9.5**  
Make holes with a Ø 3 drill bit  
(55).

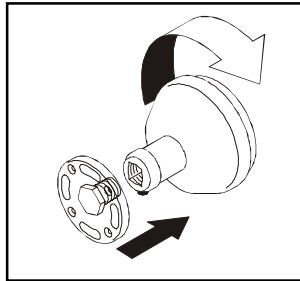


**9.6**  
Avvitare il Pomolo (10e)  
sulla Boccola (10a)  
ed orientare il Supporto  
in modo che quando  
il Pomolo sarà fissato,  
il grano risulti sulla parte  
inferiore.



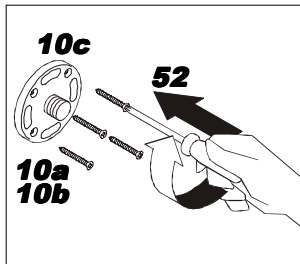
**9.6**  
Screw in the Knob (10e)  
onto the Bush (10a) and  
position the Support in a way  
that when the Knob is in  
place the grub screw is on  
the inferior part.

**9.7**  
Risvitare il Pomolo.



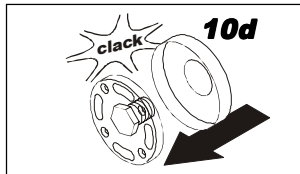
**9.7**  
Screw out the Knob.

**9.8**  
Utilizzando il cacciavite  
(52), fissare il Supporto  
completo di Boccola (10a e  
10b) al pannello con le Viti  
autofilettanti (10c).



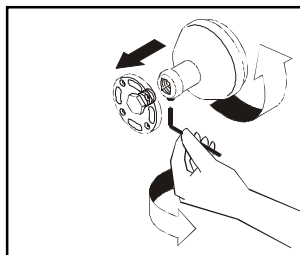
**9.8**  
Utilizing the screwdriver (52),  
secure the Support complete  
with Bush (10a and 10b) to  
the panel with the Self-  
tapping Screws (10c).

**9.9**  
Inserire la Placca (10d).



**9.9**  
Insert the Cover (10d).

**9.10**  
Avvitare il Pomolo  
e serrare il grano.



**9.10**  
Screw in the Knob and  
tighten the grub screw.

**9.11**  
Il MONTAGGIO  
DEL POMOLO FISSO  
A CENTRO PORTA, è finito.

**9.11**  
ASSEMBLING THE FIXED  
KNOB TO THE DOOR  
CENTER is now complete.



**CAPITOLO 10  
MONTAGGIO  
POMOLO O MANIGLIA  
PASSANTE GIREVOLE**

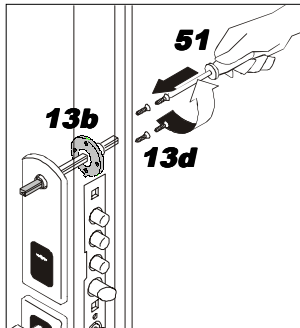
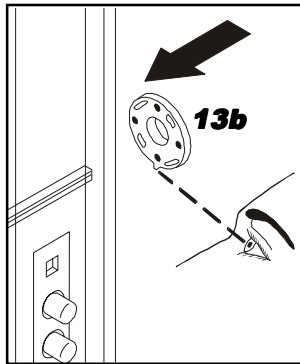
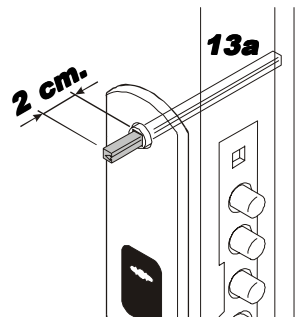
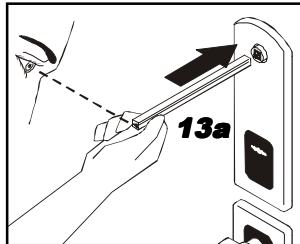
**10.1**

*Osservando che le cave siano interne e verso il lato chiusura porta, infilare le due barrette del Quadro (13a) sul foro maniglia e farle sporgere dal pannello non meno di 2 centimetri.*

**10.2**

*Facendo attenzione che la tacca sia sulla parte inferiore...*

*con il Cacciavite (51), fissare il (13b) alla porta con le quattro Viti (13d).*



**CHAPTER 10  
ASSEMBLING THE  
KNOB OR PASS  
THROUGH TURNING  
HANDLE**

**10.1**

Observing that the slots are internal and toward the side where the door closes, insert the two bars of the Square rod (13a) on the handle hole and let them protrude from the panel no less than 2 centimeters.

**10.2**

Making sure that the indentation is on the inferior part . . .

use the Screwdriver (51) to secure the (13b) to the door with the four screws (13d).

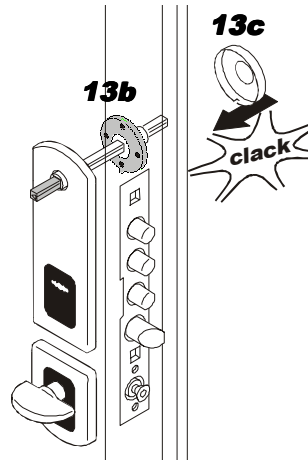




### 10.3

Inserire la Placca (13c) nel suo Supporto (13b).

- Se si deve montare il Pomolo girevole (13e), continuare qui di seguito.
- Se si deve montare la Maniglia girevole (13f), passare all'azione 10.7.



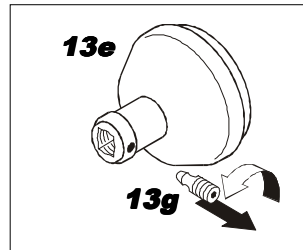
### 10.3

Insert the Cover (13c) into its Support (13b).

- If you have to mount the Turning Knob (13e), continue with the following instructions
- If you have to mount the Turning Handle (13f), go to item 10.7.

### 10.4

Svitare il Grano (13g) dal Pomolo (13e).

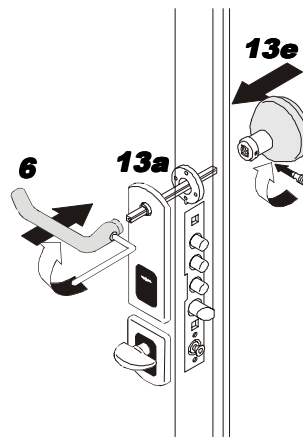


### 10.4

Unscrew the Grub Screw (13g) from the Knob (13e).

### 10.5

Inserire quanto basta (l'esperienza è regina in merito) il Pomolo (13e) e la Maniglia (6) nelle Barrette (13a) e fissarli con i propri grani in modo che le due barrette siano forzate ed allargate.



### 10.5

Insert the Knob (13e) to the correct point (using experience as a guide) and the Handle (6) into the Bars (13a) and secure them with their grub screws so that the two bars are forced open wide

### 10.6

Il MONTAGGIO DEL POMOLO PASSANTE E MANIGLIA, è finito.

### 10.6

ASSEMBLING THE PASS THROUGH KNOB AND HANDLE is now complete.



**10.7**  
*Svitare il grano (13g)  
dalla Maniglia (13f).*

**10.8**  
*Inserire quanto basta  
(l'esperienza è regina  
in merito) la Maniglia  
girevole (13f) e la Maniglia  
(6) nelle Barrette (13a)  
e fissarli con i propri grani  
in modo che le due barrette  
siano forzate ed allargate.*

**10.9**  
*Il MONTAGGIO DELLA  
DOPPIA MANIGLIA  
PASSANTE GIREVOLE,  
è finito.*

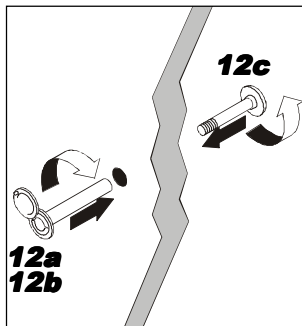
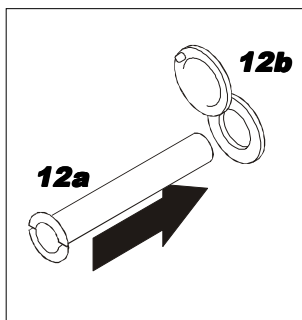
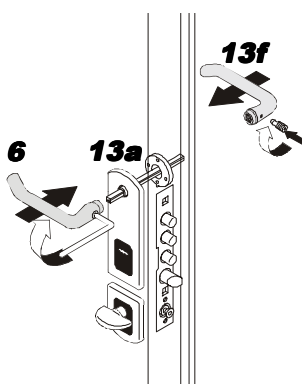
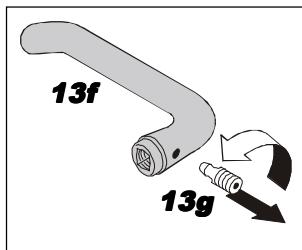
### **CAPITOLO 11 MONTAGGIO OCCHIO MAGICO**

**11.1**  
*Inserire la Prolunga (12a)  
nell'Oscurante (12b).*

**11.2**  
*Infilare la Prolunga  
con Oscurante (12a e 12b)  
dal lato interno  
ed il Portante (12c)  
dal lato esterno.*

**11.3**  
*A mano, tenendo fermo  
il 12a ed il 12b, avvitare  
a fondo il 12c.*

**11.4**  
*Il MONTAGGIO  
DELL'OCCHIO MAGICO,  
è finito.*



**10.7**  
Unscrew the Grub Screw  
(13g) from the Handle (13f).

**10.8**  
Insert the Turning Handle  
(13f) to the correct point  
(using experience as a  
guide) and the Handle (6)  
into the bars (13a) and  
secure them with their grub  
screws so that the two bars  
are forced open wide.

**10.9**  
ASSEMBLING THE  
DOUBLE PASS THROUGH  
TURNING HANDLE is now  
complete.

### **CHAPTER 11 ASSEMBLING THE PEEPHOLE**

**11.1**  
Insert the Extension Bar  
(12a) into the Light Blocker  
(12b).

**11.2**  
Insert the Extension Bar with  
the Light Blocker (12a and  
12b) from the inside and the  
Lens Casing (12c) from the  
outside.

**11.3**  
Keeping the 12a and 12b  
still, use hands to screw in  
the 12c.

**11.4**  
ASSEMBLING THE  
PEEPHOLE is now  
complete.



**CAPITOLO 12  
CONCLUSIONI**

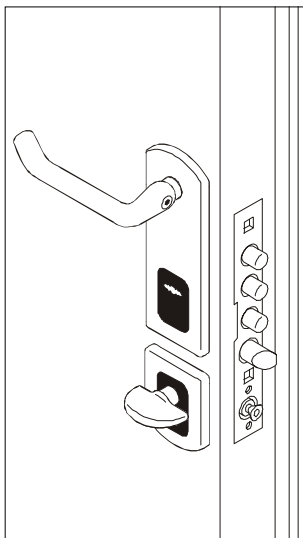
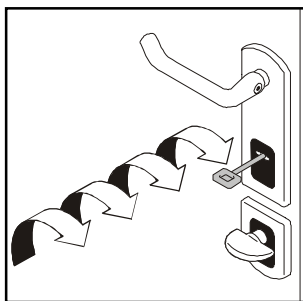
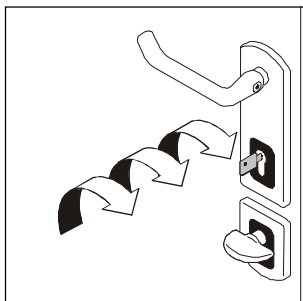


**ATTENZIONE  
SICUREZZA!**

**LA PORTA NON E'  
CONSIDERATA CHIUSA  
IN SICUREZZA SE NON  
E' STATA CHIUSA CON LE:**

- **3 MANDATE** IN CASO  
DI CILINDRO EUROPEO
- **4 MANDATE** IN CASO  
DI DOPPIA MAPPA

**II MONTAGGIO DEL KIT  
MANIGLIERIA SERIE 4  
SERRATURA DOPPIA  
MAPPA CON LIMITATORE  
DI APERTURA, E' FINITO.**



**CHAPTER 12  
CONCLUSION**



**SAFETY  
WARNING!**

**THE DOOR IS NOT  
CONSIDERED SAFELY  
CLOSED IF IT HAS NOT  
BEEN SHUT WITH:**

- **3 TURNS** IN CASE OF  
EUROPEAN CYLINDER
- **4 TURNS** IN CASE OF  
DOUBLE SLOT

**ASSEMBLING THE SERIES  
4 HANDLE KIT  
DOUBLE SLOT LOCK  
WITH OPENING LIMIT IS  
COMPLETE.**





*revisione 04 del 12.02.04*  
*Rev. 04 dated 12.02.04*



***DI.BI. PORTE BLINDATE S.R.L.***

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